

# Atelier cartes à pince

Addition type 10+20



$$10 + 40 =$$

50

41

60

$$20 + 20 =$$

4

40

22

$$30 + 50 =$$

35

70

80

$$20 + 60 =$$

80

26

70

$$80 + 10 =$$

81

90

100

$$30 + 30 =$$

50

33

60

$$10 + 10 =$$

20

30

40

$$20 + 50 =$$

25

15

70

$40 + 40 =$		
70	80	44

$20 + 40 =$		
24	60	12

$40 + 10 =$		
50	41	60

$30 + 40 =$		
34	70	80

$20 + 70 =$		
90	80	70

$70 + 10 =$		
71	17	80

$20 + 30 =$		
50	10	60

$50 + 40 =$		
70	90	99

$20 + 10 =$		
33	40	30

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$50 + 40 =$

70

90

99

$20 + 10 =$

33

40

30

